

**RENEWAL with REASONABLE PRICE!**

**MONKEY / GORILLA  
ULTRA CLUTCH KIT type X**

|             |   |
|-------------|---|
| REMARKS     | <ul style="list-style-type: none"> <li>● Aluminum die-cast clutch cover, which has OIL ELEMENT built-in.</li> <li>● 4-disc clutch unit, moved to mainshaft side.</li> <li>● High-gear primary reduction ratio (3.666) (STOCK : 4.312)</li> <li>● Clutch kit, designed for motors with high revolution and high output</li> <li>● Clutch cable is <b>BLACK</b></li> <li>● Duralmin clutch plate adopted</li> <li>※ Engine disassembly operation is required.</li> <li>● GASKET SET - A (which is different, depending on displacement) is required (sold separately)</li> <li>※ CLUTCH CABLE RECEIVER &amp; CLUTCH CABLE in the kit are for KITACO L LEVER &amp; HOLDER (sold separately)</li> <li>CLUTCH CABLE RECEIVER is required for stock clutch cable or clutch cable for stock lever &amp; holder.</li> <li><b>CLUTCH CABLE RECEIVER (for STOCK CABLE) 307-1123007</b></li> </ul>   |
| APPLICATION | <p>For 12V MONKEY etc., / STOCK 4 SPEED TRANSMISSION (317-1083010)</p> <ul style="list-style-type: none"> <li>● MONKEY, GORILLA, MONKEY BAJA (Fno. Z50J-2000001 ~ / AB27-1000001 ~ 1899999)</li> <li>○ For KITACO L LEVER &amp; HOLDER SET</li> </ul> <p>For 5 SPEED CLOSE TRANSMISSION TYPE 2 / 3 (317-1123710)</p> <ul style="list-style-type: none"> <li>● MONKEY, GORILLA, MONKEY BAJA (Fno. Z50J-1000001 ~ / AB27-1000001 ~ 1899999)</li> <li>○ For KITACO L LEVER &amp; HOLDER SET</li> <li>※ GEAR SPINDLE SET (sold separately) is required for MONKEY centrifugal clutch.</li> </ul> <p>For MONKEY (FI) / STOCK 4 SPEED TRANSMISSION (317-1137010)</p> <ul style="list-style-type: none"> <li>● MONKEY (FI) (Fno. AB27-1900001 ~ ) ○ For STOCK LEVER &amp; HOLDER</li> </ul> <p>For MONKEY (FI) / KITACO 5 SPEED CLOSE TRANSMISSION (317-1137710)</p> <ul style="list-style-type: none"> <li>● MONKEY (FI) (Fno. AB27-1900001 ~ ) ○ For STOCK LEVER &amp; HOLDER</li> </ul> |



※ Picture is for 5 SPEED CLOSE TRANSMISSION 2 / 3.

**ULTRA CLUTCH KIT type X**

|      |  |      |   |
|------|--|------|---|
| TYPE | For 12V MONKEY etc. / STOCK 4 SPEED TRANSMISSION | TYPE | For 5 SPEED CLOSE TRANSMISSION TYPE 2 / 3       |
| NO.  | <b>317-1083010</b>                               | NO.  | <b>317-1123710</b>                              |
| TYPE | MONKEY (FI) / STOCK 4 SPEED TRANSMISSION         | TYPE | MONKEY (FI) / KITACO 5 SPEED CLOSE TRANSMISSION |
| NO.  | <b>317-1137010</b>                               | NO.  | <b>317-1137710</b>                              |

**RENEWAL with HIGH PERFORMANCE & QUALITY!**

**MONKEY / GORILLA  
5 SPEED CLOSE TRANSMISSION ASSY type 3**

| REMARKS                       | <ul style="list-style-type: none"> <li>● More reasonable with same reduction ratio and contents, by reassessing material, production process &amp; cost.</li> <li>● Uses with STOCK CLUTCH, KITACO 2 DISC DRIVE UNIT &amp; KITACO ULTRA CLUTCH KIT.</li> <li>● 5-STEP RETURN TYPE (1 ← N → 2 → 3 → 4 → 5)</li> <li>● For race use only</li> <li>● Shift drum : STEEL</li> <li>Gear : MACHINED NICKEL CHROME MOLYBDENUM</li> <li>MAINSHAFT / COUNTERSHAFT / SHIFT FORK : FORGED</li> <li>● KICK STARTER GEAR INCLUDED</li> <li>※ GASKET is sold separately.</li> </ul> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th></th> <th>RATIO</th> <th>MAIN</th> <th>COUNTER</th> </tr> </thead> <tbody> <tr> <td>1st</td> <td>2.917</td> <td>12</td> <td>35</td> </tr> <tr> <td>2nd</td> <td>1.765</td> <td>17</td> <td>30</td> </tr> <tr> <td>3rd</td> <td>1.350</td> <td>20</td> <td>27</td> </tr> <tr> <td>4th</td> <td>1.136</td> <td>22</td> <td>25</td> </tr> <tr> <td>5th</td> <td>1.000</td> <td>24</td> <td>24</td> </tr> </tbody> </table> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>OPTION PARTS</th> <th>ITEM NUMBER</th> </tr> </thead> <tbody> <tr> <td>KICK STARTER SPINDLE SET (6V)</td> <td>305-1123399</td> </tr> </tbody> </table> |      | RATIO   | MAIN | COUNTER | 1st | 2.917 | 12 | 35 | 2nd | 1.765 | 17 | 30 | 3rd | 1.350 | 20 | 27 | 4th | 1.136 | 22 | 25 | 5th | 1.000 | 24 | 24 | OPTION PARTS | ITEM NUMBER | KICK STARTER SPINDLE SET (6V) | 305-1123399 |
|-------------------------------|--|------|---------|------|---------|-----|-------|----|----|-----|-------|----|----|-----|-------|----|----|-----|-------|----|----|-----|-------|----|----|--------------|-------------|-------------------------------|-------------|
|                               | RATIO  | MAIN | COUNTER |      |         |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |              |             |                               |             |
| 1st                           | 2.917  | 12   | 35      |      |         |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |              |             |                               |             |
| 2nd                           | 1.765  | 17   | 30      |      |         |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |              |             |                               |             |
| 3rd                           | 1.350  | 20   | 27      |      |         |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |              |             |                               |             |
| 4th                           | 1.136  | 22   | 25      |      |         |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |              |             |                               |             |
| 5th                           | 1.000  | 24   | 24      |      |         |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |              |             |                               |             |
| OPTION PARTS                  | ITEM NUMBER  |      |         |      |         |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |              |             |                               |             |
| KICK STARTER SPINDLE SET (6V) | 305-1123399  |      |         |      |         |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |              |             |                               |             |
| APPLICATION                   | <p><b>MONKEY (carburetor model) (305-1123300)</b></p> <ul style="list-style-type: none"> <li>● MONKEY / GORILLA, (Fno. Z50J-2000001 ~ / AB27-1000001 ~ 1899999)</li> <li>● MONKEY BAJA (ALL) ● MONKEY R/RT (AB22-1011926 ~ )</li> <li>● CHALY (Fno. CF50-3200001 ~ ) ● DAX 50 (6V ST50) (Fno. ST50-6100022 ~ 6346265)</li> <li>● DAX 50 (12V AB26) (ALL) ● DAX 70 (Fno. ST70-6100023 ~ )</li> <li>● KICK STARTER SPINDLE SET IS REQUIRED for models below.</li> <li>● MONKEY / GORILLA (Fno. Z50J-1000001 ~ 1805927)</li> <li>● MONKEY R/RT (AB22-1000017 ~ 1011925) ● CD50 (Fno. CD50-1000001 ~ 1330600)</li> <li>● CHALY (Fno. CF50-1000002 ~ 3199999) ● DAX 50 (6V ST50) (Fno. ST50-1000001 ~ 6027910)</li> <li>● DAX 70 (Fno. ST70-1000001 ~ 6015109)</li> </ul> <p><b>MONKEY (FI) (305-1137300)</b></p> <ul style="list-style-type: none"> <li>● MONKEY (FI) (Fno. AB27-1900001 ~ )</li> </ul>  |      |         |      |         |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |     |       |    |    |              |             |                               |             |



※ Picture is for carburetor model

**5 SPEED TRANSMISSION ASSY type 3**

|      |                    |      |                    |
|------|--------------------|------|--------------------|
| TYPE | CARBURETOR         | TYPE | FI                 |
| NO.  | <b>305-1123300</b> | NO.  | <b>305-1137300</b> |

**A SET OF ULTRA CLUTCH KIT & 5 SPEED TRANSMISSION ASSY type 3!**

**MONKEY / GORILLA  
ULTRA DRIVE KIT**

|             |  |
|-------------|--|
| REMARKS     | <ul style="list-style-type: none"> <li>● A DRIVE UNIT SET of ULTRA CLUTCH KIT &amp; 5 SPEED TRANSMISSION ASSY type 3</li> </ul>  |
| APPLICATION | <p><b>MONKEY (carburetor model) (318-1123300)</b></p> <p>Kit includes :</p> <p><b>ULTRA CLUTCH KIT (317-1123710) &amp; 5 SPEED TRANSMISSION ASSY (305-1123300)</b></p> <ul style="list-style-type: none"> <li>● MONKEY / GORILLA, (Fno. Z50J-2000001 ~ / AB27-1000001 ~ 1899999)</li> <li>● MONKEY BAJA (ALL) ● MONKEY R/RT (AB22-1011926 ~ )</li> <li>● CHALY (Fno. CF50-3200001 ~ ) ● DAX 50 (6V ST50) (Fno. ST50-6100022 ~ 6346265)</li> <li>● DAX 50 (12V AB26) (ALL) ● DAX 70 (Fno. ST70-6100023 ~ )</li> <li>● KICK STARTER SPINDLE SET IS REQUIRED for models below.</li> <li>● MONKEY / GORILLA (Fno. Z50J-1000001 ~ 1805927)</li> <li>● MONKEY R/RT (AB22-1000017 ~ 1011925) ● CD50 (Fno. CD50-1000001 ~ 1330600)</li> <li>● CHALY (Fno. CF50-1000002 ~ 3199999) ● DAX 50 (6V ST50) (Fno. ST50-1000001 ~ 6027910)</li> <li>● DAX 70 (Fno. ST70-1000001 ~ 6015109)</li> <li>○ For KITACO L LEVER &amp; HOLDER SET</li> <li>※ GEAR SPINDLE SET (sold separately) is required for MONKEY centrifugal clutch.</li> </ul> <p><b>MONKEY (FI) (318-1137300)</b></p> <p>Kit includes :</p> <p><b>ULTRA CLUTCH KIT (317-1137710) &amp; 5 SPEED TRANSMISSION ASSY (305-1137300)</b></p> <ul style="list-style-type: none"> <li>● MONKEY (FI) (Fno. AB27-1900001 ~ ) ○ For STOCK LEVER &amp; HOLDER</li> </ul> |



※ Picture is for carburetor model

**ULTRA DRIVE KIT**

|      |                    |      |                    |
|------|--------------------|------|--------------------|
| TYPE | CARBURETOR         | TYPE | FI                 |
| NO.  | <b>318-1123300</b> | NO.  | <b>318-1137300</b> |